Welcome to

⟨CYBELEC

INFRANOR GROUP COMPANY

The Intuitive Programming

WHO WE ARE

Cybelec SA is a Swiss manufacturer of Computer Numerical Controllers (CNC's). Over the course of its half-century history, Cybelec has installed more than 100'000 units worldwide.

Cybelec belongs to the Infranor Group, a major solution provider in the area of motion control, servo motion control solutions for OEM's and end-user requirements.

Cybelec is a market leader in metal forming technology offering a complete range of high-performance numerical controls commonly used with press brakes and shears. Employing over 50 people, Cybelec places great importance in having highly qualified and experienced engineers. Through its network of subsidiaries, agents and service partners, Cybelec is present worldwide.

This book aims at giving you a global overview of our company and of our products range in order to help you find the best solution for your needs.

OUR CURRENT PRODUCT PORTFOLIO COVERS :

- ➲ Numerical controllers based on today's hardware platforms allowing full electronic synchronization of hydraulic press brakes.

- ➲ User friendly programming based on an "intuitive programming" concept.

- ➲ Touch Screen Numerical Control Systems featuring full 3D process simulation.

- ➲ Open architecture concept for customer specific functionality assurance.

BUT CYBELEC IS ALSO :

- ➲ Almost 50 years of internationally recognized expertise and Swiss quality.

- ➲ Extensive product range and CNC solutions with a competitive price/ performance ratio.

- ➲ Trademark intuitive programming common to all products.

- ➲ User friendly touchscreen technology allowing the operator to keep his gloves on.

- ➲ Autotuning systems helping technicians to achieve a quick and precise set up.

- ➲ Local engineering, training and service.

- ➲ Unique, streamlined and modern design.

OUR MILESTONES

1970 — Founding of Cybelec in Renens, Switzerland

1974 — First removable RAM data storage on a CNC

1978 — World first electronically synchronized press-brake

1984 — First CNC with a CRT screen displaying 2D parts

1988 — First CNC with a color screen displaying 3D parts

1989 — Cybelec integrates the Infranor Group/Perrot Duval

1992 — First DNC, working ever closely with CAD softwares

1993 — DNC10, DNC20, DNC50 as entry range models

1999 — DNC1200, first split machine (rack & console)

2002 — First slim console (ModEva 15S)

2005 — Opening of CNCT, Cybelec branch in Shanghai

2012 — First full touch screen numerical control

2014 — First embedded CAM (ModEva RA)

Performance

ModEva 19RA

ModEva 19T

ModEva Pac

CybTouch 12 PS

CybTouch 8 PS

CybTouch 8 G

CybTouch 8 W

CybTouch 6 P

Price

SELECTION GUIDE

	CybTouch 6 P	CybTouch 8 PS	CybTouch 12 PS	ModEva Pac	ModEva 19T	ModEva 19RA
Display	6"	8"	12"	15"	19"	19"
HMI	Alphanum.	Alphanum. or 2D	2D	2D	2D or 3D	3D
Axes	2	3 + 1	4	4 or 7	4 to 18	4 to 18
Crowning	-	yes	yes	yes	yes	yes
Backup/ Restore	RFlink*	RFlink */ USB	RFlink* / USB	USB / network	USB / network	USB / network
PC offline	-	yes	yes	yes	yes	yes
Remote assistance	-	-	-	yes	yes	yes
OS	Cybelec	Cybelec	Cybelec	Windows 7	Windows 7	Windows 7

	CybTouch 8 W	CybTouch 8 G
Display	8"	8"
HMI	Alphanum.	Alphanum.
Axes	1	1
Blade gap	1	2
Backup/ Restore	RFlink*	RFlink *
PC offline	-	-
Remote assistance	-	-
OS	Cybelec	Cybelec

* Cybelec wireless communication for backup and firmware update

CybTouch 6 P

Designed to control torsion bar press brakes, *CybTouch 6 P* can control 2 axes (Y - X)

Interface

➲ Excellent readability

➲ User can be operational rapidly with almost no training

➲ Interactive messages guide the operator

Simple, practical and competitive

➲ All the functionalities needed for torsion bar press brakes

➲ Cybelec auto-tuning: Easy to set up with dedicated wizards

Like a big one

➲ A flange length and an angle is all the operator needs to enter

➲ Automated calculations for beam depth

➲ Automatic bend allowance

➲ Internal backup for fast and easy disaster recovery

S-CBT-62PA12/BW

6" TOUCHSCREEN, CAN BE USED WITH GLOVES

MANAGEMENT OF UP TO 200 PROGRAMS

MANAGEMENT OF UP TO 50 PUNCHES AND 50 DIES

WIRELESS COMMUNICATION FOR BACKUP AND RESTORE

S-CBT-62PA12/P

CybTouch 6 P	
Screen	5,7" color graphic CRT screen, 640 x 480 pixels
Work memory	SRAM
System memory	Min. 2 GB Micro SD Card
Communication	Cybelec RFlink (radio frequency link)
Axis	Management of AC/DC drives and motors, frequency converters for AC asynchronous motors, two-speeds mode, and more.
Units	inch/mm conversion.
Power supplies	• Numerical control: stabilized + 24VDC 15W • Digital inputs/outputs: stabilized + 24VDC
Encoder inputs	2
Power supplies for encoders	5 VDC Supplied by CybTouch. Max. 250 mA for each encoder
Digital inputs	8 Optocoupled
Analog inputs	2 0-10 VDC
Digital outputs	12 24 VDC source mode, max. 0.7 A
Analog outputs	3 ±10 VDC
Available languages	Chinese, Czech, Dutch, English, Finnish, French, German, Italian, Spanish, Polish, Portuguese, Portuguese (Brazil), Russian, Taiwanese, Turk

CybTouch 8 W

**DEDICATED FOR SWING BEAM SHEARS, *CYBTOUCH 8 W*
IS A COMPETITIVE ENTRY RANGE MODEL**

INTERFACE

➲ Excellent readability, with only the information needed

➲ Very intuitive, requires almost no training

➲ Interactive messages guide the operator

➲ EasyCut or programmed sequence of cuts

POWERFUL

➲ Blade gap management

➲ Sheet support control with 2 or 3 positions

➲ Automatic cycles

➲ Features include Return To Sender, hold-downs

S-CBT-81WA12/BW

8" TOUCHSCREEN, CAN BE USED WITH GLOVES
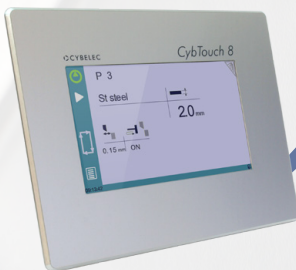
CONTROLS ONE AXIS

MANAGEMENT OF UP TO 200 PROGRAMS

S-CBT-81WA12/P

UP TO 10 TYPES OF MATERIALS PROGRAMMABLE

S-CBT-81WA12/S

WIRELESS COMMUNICATION FOR BACKUP AND RESTORE

CybTouch 8 W	
Screen	7" color graphic CRT screen, 800 x 480 pixels
Work memory	SRAM
System memory	Min. 2 GB Micro SD Card
Communication	Cybelec RFlink (radio frequency link)
Axis	Management of AC/DC drives and motors, frequency converters for AC asynchronous motors, two-speeds mode, and more.
Units	inch/mm conversion
Power supplies	• Numerical control: stabilized + 24VDC 6W • Digital inputs/outputs: stabilized + 24VDC
Encoder inputs	1
Power supplies for encoders	5 VDC Supplied by CybTouch. Max. 250 mA for each encoder
Digital inputs	8 Optocoupled
Analog inputs	1 0-10 VDC
Digital outputs	12 24 VDC source mode, max. 0.7 A
Analog outputs	1 ±10 VDC
Available languages	Chinese, Czech, Dutch, English, Finnish, French, German, Italian, Spanish, Polish, Portuguese, Portuguese (Brazil), Russian, Taiwanese, Turk

CybTouch 8 G

CybTouch 8 G offers a complete range of modern features for rake angle shears

Interface

➲ Excellent readability, with only the information needed

➲ Very intuitive, requires almost no training

➲ Interactive messages guide the operator

➲ Cybelec auto-tuning: Easy to set up with dedicated wizards

➲ EasyCut or programmed sequence of cuts

Powerful

➲ Blade gap management

➲ Several type of angle control

➲ Sheet support control with 2 or 3 positions

➲ Automatic cycles

➲ Features include Return To Sender, Anti-twist, hold-downs

S-CBT-81GA12/BW

8" TOUCHSCREEN, CAN BE USED WITH GLOVES

MANAGEMENT OF UP TO 200 PROGRAMS

UP TO 10 TYPES OF MATERIALS PROGRAMMABLE

S-CBT-81GA12/P

WIRELESS COMMUNICATION FOR BACKUP AND RESTORE

S-CBT-81GA12/S

CybTouch 8 G	
Screen	7" color graphic CRT screen, 800 x 480 pixels
Work memory	SRAM
System memory	Min. 2 GB Micro SD Card
Communication	Cybelec RFlink (radio frequency link)
Axis	Management of AC/DC drives and motors, frequency converters for AC asynchronous motors, two-speeds mode, and more.
Units	inch/mm conversion
Power supplies	• Numerical control: stabilized + 24VDC 6W • Digital inputs/outputs: stabilized + 24VDC
Encoder inputs	2
Power supplies for encoders	5 VDC Supplied by CybTouch. Max. 250 mA for each encoder
Digital inputs	8 Optocoupled
Analog inputs	2 0-10 VDC
Digital outputs	12 24 VDC source mode, max. 0.7 A
Analog outputs	3 ±10 VDC
Available languages	Chinese, Czech, Dutch, English, Finnish, French, German, Italian, Spanish, Polish, Portuguese, Portuguese (Brazil), Russian, Taiwanese, Turk

CybTouch 8 PS

DEDICATED TO ENTRY RANGE SYNCHRONIZED PRESS BRAKES, *CYBTOUCH 8 PS* CAN MANAGE 3 OR 4 AXES

INTERFACE

➲ Excellent readability

➲ Very intuitive, requires almost no training

➲ Interactive messages guide the operator

FLEXIBLE

➲ Can control other types of press brakes

➲ Cybelec auto-tuning: Easy to set up with dedicated wizards

POWERFUL OPTIONS

➲ PC ModEva offline compatibility

➲ TouchProfile, creating a part in 3 clicks

➲ A fourth axis, allowing the backgauge to move vertically (R)

S-CBT-83PSA12/BW

8" TOUCHSCREEN, CAN BE USED WITH GLOVES

MANAGEMENT OF UP TO 300 PROGRAMS

MANAGEMENT OF 100 PUNCHES AND 100 DIES

LOGFILES FOR DIAGNOSTICS

WIRELESS COMMUNICATION FOR BACKUP AND RESTORE

S-CBT-83PSA12/P

CybTouch 8 PS	
Screen	7" color graphic CRT screen, 800 x 480 pixels
Work memory	SRAM /SDRAM
System memory	Min. 2 GB Micro SD Card
Communication	Cybelec RFlink (radio frequency link) USB port (for memory stick only) RS232 port (communication with safety PLC)
X Axis R Axis (optional)	Management of AC/DC drives and motors, frequency converters for AC asynchronous motors, two-speeds mode, and more.
Units	inch/mm conversion
Power supplies	• Numerical control: stabilized + 24VDC 30W • Digital inputs/outputs: stabilized + 24VDC
Encoder inputs	3 (+ 1)
Power supplies for encoders	5 VDC Supplied by CybTouch. Max. 250 mA for each encoder
Digital inputs	8 Optocoupled
Analog inputs	2 0-10 VDC
Digital outputs	13 12 x 24 VDC source mode, max. 0.5 A 1 x 24 VDC auxiliary output, max. 0.5 A
Analog outputs	6
Available languages	Chinese, Czech, Dutch, English, Finnish, French, German, Italian, Spanish, Polish, Portuguese, Portuguese (Brazil), Russian, Taiwanese, Turk

CybTouch 12 PS

Offering 2D programming, *CybTouch 12 PS* is designed to control standard 4 axes synchronized press brakes

Interface

- ⮞ Excellent readability
- ⮞ Very intuitive, requires almost no training
- ⮞ Interactive messages guide the operator
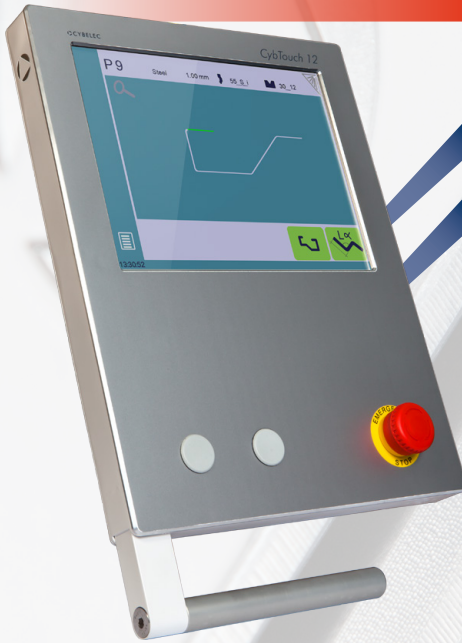- ⮞ TouchProfile, creating a part in 3 clicks

Simple

- ⮞ Easy manual and automatic bend sequencing
- ⮞ Program can be used without being saved
- ⮞ Cybelec auto-tuning: Easy to set up with dedicated wizards

Strong features

- ⮞ Backgauge controlled longitudinally (X) and vertically (R)
- ⮞ Logfiles for diagnostics
- ⮞ Wireless communication for backup and restore
- ⮞ PC ModEva offline compatibility

S-CBT-124PSA20/BW

S-CBT-124PSA12/BW

12" TOUCHSCREEN, CAN
BE USED WITH GLOVES

MANAGEMENT OF UP
TO 300 PROGRAMS

MANAGEMENT OF 100
PUNCHES AND 100 DIES

S-CBT-124PSA20/P

S-CBT-124PSA12/P

	CybTouch 12 PS 20	CybTouch 12 PS 12
Screen	12" color graphic TFT screen, 800 x 600 pixels	
Work memory	SRAM /SDRAM	
System memory	Min. 2 GB Micro SD Card	
Communication	Cybelec RFlink (radio frequency link) USB port (for memory stick only) RS232 port (communication with safety PLC)	
X – R Axes	Management of AC/DC drives and motors, frequency converters for AC asynchronous motors, two-speeds mode, and more.	
Units	inch/mm conversion.	
Power supplies	• Numerical control: stabilized + 24VDC 30W • Digital inputs/outputs: stabilized + 24VDC	
Encoder inputs	4	3 (+ 1)
Power supplies for encoders	5 VDC Supplied by CybTouch. Max. 250 mA for each encoder.	
Digital inputs	16 Optocoupled	8 Optocoupled
Analog inputs	4 0-10 VDC	2 0-10 VDC
Digital outputs	21 12 x 24 VDC (max. 0.5 A) 8 x 24 VDC (max. 0.7 A) 1 x 24 VDC aux. out.	13 12 x 24 VDC (max. 0.5 A) 1 x 24 VDC aux. out.
Analog outputs	6	
Available languages	Chinese, Czech, Dutch, English, Finnish, French, German, Italian, Spanish, Polish, Portuguese, Portuguese (Brazil), Russian, Taiwanese, Turk	

ModEva Pac

The all-in-one solution for middle range synchronized press brakes, *ModEva Pac* can manage up to 7 axes

All-in-one

➲ Multiple bending solution with collision detection.

➲ Rapid modifications of existing parts

➲ Networkable (for plant work management, backups and more)

➲ Remote control

User friendly

➲ 2D hand drawing part creation

➲ Intuitive and interactive programming

➲ Single page programming

Retrofitting

➲ Fully compatible with Cybelec's DNC 880S, DNC 880 and DNC 80

S-MOD-PAC4PS/BW *(4 axes)*

S-MOD-PAC7PS/BW *(7 axes)*

TOUCH SCREEN
AND KEYBOARD

INFINITE NUMBER OF
PUNCHES, DIES & PROGRAMS

MANY OPTIONS – TANDEM OPERATION,
ANGLE PROTRACTOR, IN-LINE PRODUCTION
INTERFACE (ROBOTS, AUTOMATION)

PC BASED WITH
WINDOWS 7

15" TOUCHSCREEN, CAN
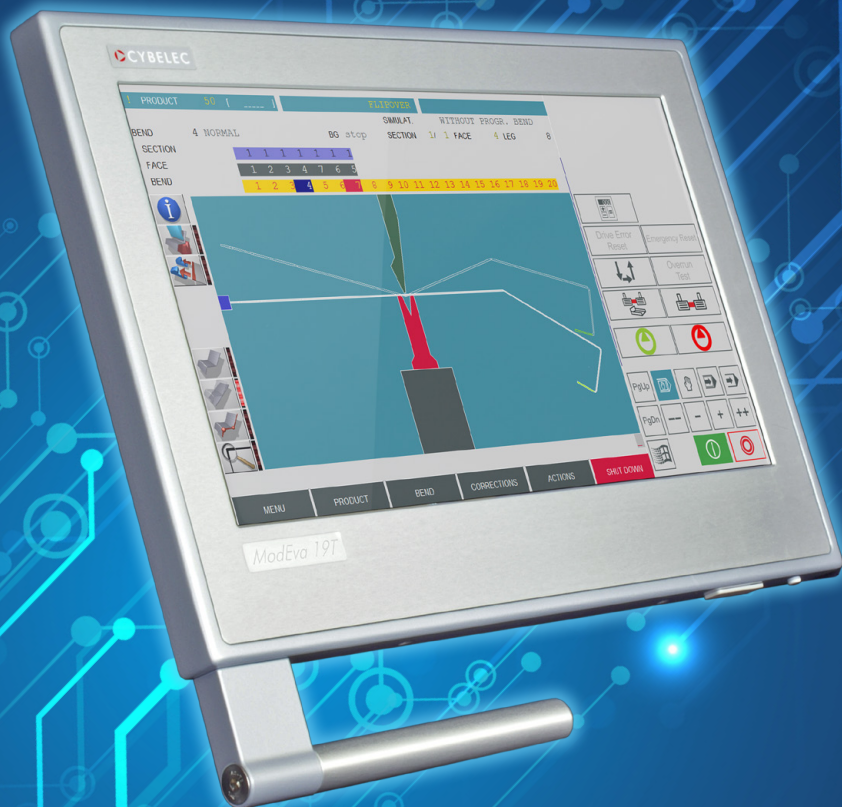BE USED WITH GLOVES

S-MOD-PAC4PS/P *(4 axes)*

S-MOD-PAC7PS/P *(7 axes)*

ModEva Pac	
Keyboard	Large keys, easy to use with working gloves
Screen	15 inch color Touch Screen, 1024 x 768
System	Windows® 7 Embedded
CPU	AMD Fusion T40R – 1GHz
RAM	4 GB
Mass memory	16 GB flash
Communication	• 3 USB 1.1 (2x external, 1x internal) • 1 parallel (printer) • 1 RS232 • 1 RJ45 Ethernet • 1 VGA
Axes	High counting speed axes (250 KHz), with PID regulator and programmable resolution
Power supplies	• Numerical control: + 24 VDC ±10 %, 2A (~ 50W) • Digital inputs/outputs: + 24 VDC ±10 %
Incremental encoder inputs	5 VDC line drivers
Digital inputs	16 Optocoupled 24 VDC stabilized ±10 %
Analog inputs	8 0-10 VDC
Digital outputs	16 Optocoupled 24 VDC, max. 0.3 A / output
Voltage outputs	4 or 7 ±10 VDC output impedance $Z_{out} = 100\ \Omega$ Load $Z_i \geq 10\ k\Omega$
Analog voltage outputs	2 0-10 VDC output impedance $Z_{out} = 100\ \Omega$ Load $Z_i \geq 10\ k\Omega$
Available languages	Chinese, Czech, Danish, Dutch, English, Finnish, French, German, Greek, Hungarian, Italian, Korean, Polish, Portuguese, Russian, Spanish, Slovene, Swedish, Taiwanese, Turkish.

ModEva 19T

Designed to control middle range to sophisticated synchronized press brakes, *ModEva 19T* can control up to 18 axes

19" Touchscreen

- 3D capacities for parts management, from creation to bending
- Alphanumeric keyboard
- Customizable push buttons area on the screen
- Single page programming

Powerful

- Extensive list of functionalities and options to fit all types of machines
- Multiple bending solution with collision detection
- Visualization of the parts in 3D (pics)
- Networkable (for plant work management, backups and more)
- Rapid modifications of existing parts
- Remote control

For the most complex features

- All existing axes for back gauge movements
- M axes for movements of the die

S-MOD-19T

19" TOUCHSCREEN, CAN BE USED WITH GLOVES

CUSTOMIZABLE PUSH BUTTONS AREA ON THE SCREEN

MANY OPTIONS – CAD INTERFACE (WITH CYCAD), IMPORT DXF FLAT PATTERN, INTERFACES WITH MANY CAD/CAM SOFTWARES, ANGLE PROTRACTOR, ANGLE AND THICKNESS MEASUREMENTS, BENDING AIDS
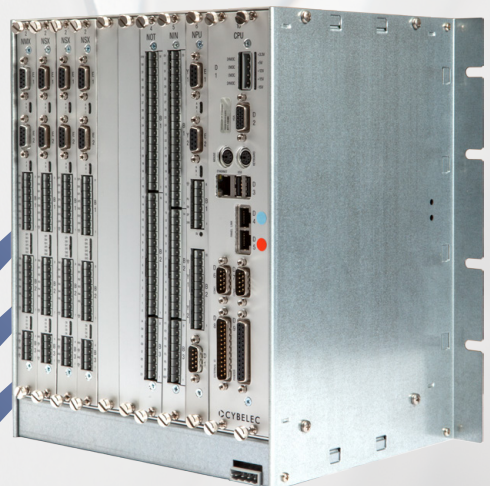
INFINITE NUMBER OF PUNCHES, DIES & PROGRAMS

PC BASED WITH WINDOWS 7

S-CNC-C *(Compact rack up to 6 axes)*
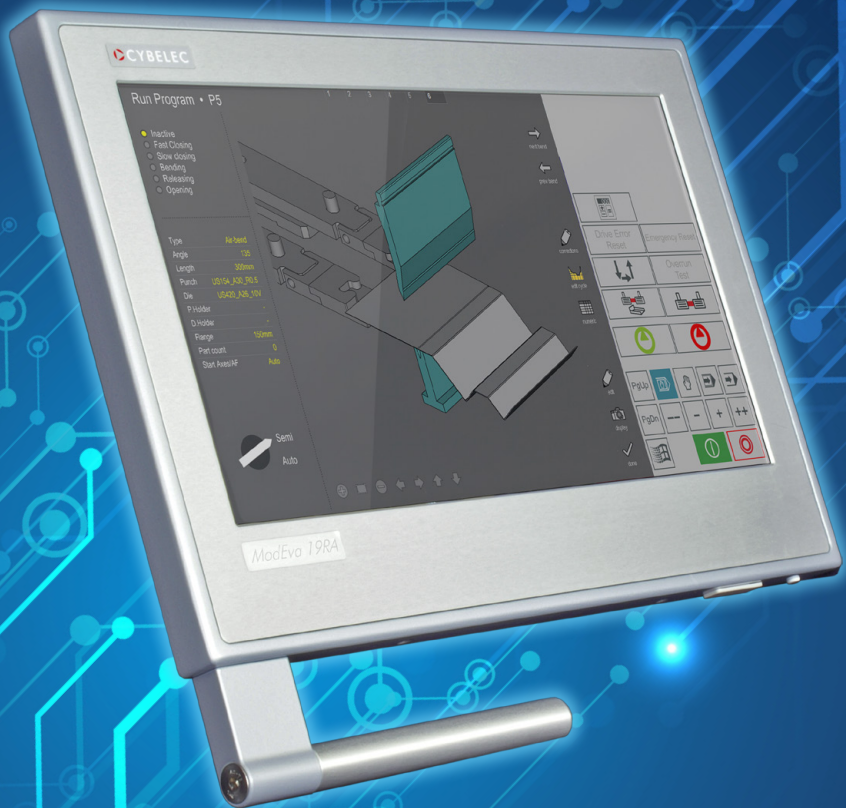
S-CNC-M *(Maxi rack up to 14 axes)*

S-CNC-L *(Large rack for 15 axes and more)*

ModEva 19T	
Screen	18,5" TFT color Touch Screen, 1366 x 768
System	Windows® 7 Embedded
CPU	AMD Fusion T40R – 1GHz
RAM	4 GB
Disk	16 GB flash
Communication	• 2 RS232 – 1 configurable • 2 PS/2 for mouse or keyboard input • 1 RJ45 Ethernet for network • 1 parallel port (printer) • 1 STD VGA Screen output
Axes	Up to 18 analog axes, 2 per board (NMX, NSX) CAN axes on NCX boards, depending on configuration
Power supply	24 VDC / max 4A ± 15%.
Incremental encoders	5 VDC line drivers
Digital inputs	32 on NIN boards
Digital outputs	32 on NOT boards
Analog inputs	6 on NIN boards
Analog outputs	4 on NOT boards
Available languages	Chinese, Czech, Danish, Dutch, English, Finnish, French, German, Greek, Hungarian, Italian, Korean, Polish, Portuguese, Russian, Spanish, Slovene, Swedish, Taiwanese, Turkish.

ModEva 19RA

Cybelec's ultimate NC, *ModEva 19RA* can tackle any task from the most sophisticated synchronized press brakes with its advanced **3D** software

POWERFUL

⮕ Can process the most complex parts coming from CAD/CAM softwares

⮕ Automatic bending, tooling and gauging solutions on a 3D model

⮕ 3D animated simulation

⮕ 3D model collision detection

⮕ Export DXF flat pattern

ADVANCED FEATURES
HANDLES THE MOST SOPHISTICATED PRESSES

⮕ 3D profil programming

⮕ Import DXF flat pattern

⮕ Import 3D format like IGES, STEP and Solid worksR

⮕ Full manufacturers' tools catalogues

S-MOD-19RA

INFINITE NUMBER OF
PUNCHES, DIES & PROGRAMS

CUSTOMIZABLE PUSH BUTTONS
AREA ON THE SCREEN

MANY OPTIONS – CAD INTERFACE (WITH CYCAD),
IMPORT DXF FLAT PATTERN, INTERFACES WITH MANY
CAD/CAM SOFTWARES, ANGLE PROTRACTOR, ANGLE
AND THICKNESS MEASUREMENTS, BENDING AIDS

19" TOUCHSCREEN, CAN
BE USED WITH GLOVES

PC BASED WITH
WINDOWS 7

S-CNC-C *(Compact rack up to 6 axes)*

S-CNC-M *(Maxi rack up to 14 axes)*

S-CNC-L *(Large rack for 15 axes and more)*

ModEva 19RA	
Screen	18,5" TFT color Touch Screen, 1366 x 768
System	Windows® 7 Embedded
CPU	AMD Fusion T40R – 1GHz
RAM	4 GB
Disk	16 GB flash
Communication	• 2 RS232 – 1 configurable • 2 PS/2 for mouse or keyboard input • 1 RJ45 Ethernet for network • 1 parallel port (printer) • 1 STD VGA Screen output
Axes	Up to 18 analog axes, 2 per board (NMX, NSX) CAN axes on NCX boards, depending on configuration
Power supply	24 VDC / max 4A ± 15%.
Incremental encoders	5 VDC line drivers
Digital inputs	32 on NIN boards
Digital outputs	32 on NOT boards
Analog inputs	6 on NIN boards
Analog outputs	4 on NOT boards
Available languages	Chinese, Czech, Danish, Dutch, English, Finnish, French, German, Greek, Hungarian, Italian, Korean, Polish, Portuguese, Russian, Spanish, Slovene, Swedish, Taiwanese, Turkish.

CNC SOLUTIONS BASED ON
CybCNC 3

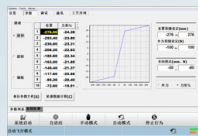# High performance CNC systems customized for machine configuration

High precision machining center

Compact milling machine

Flight simulator loading control

S-CNC-34FW

OPEN AND MODULAR

CANOPEN (2X) & ETHERCAT (1X) FIELDBUS INTERFACES

HIGH PRECISION ALGORITHMS

More info ➔ info@infranor.com

HMI CUSTOMIZABLE TO ANY SPECIFIC NEEDS OF EACH APPLICATION

More info ➔ info@infranor.com

CybCNC3	
Processor Unit	Model : AMD G-Fusion T40E Dual core @1.0 GHz Graphic : ATI Radeon HD series built-in RAM : 4G bytes DDR3 RAM Cooling : Passive Heat sink, FAN less
Mass Storage	32GB CFAST memory card
Display Interface	DVI Up to 1920x1200, single-link DVI-D interface
Comm Ports	LAN 1 Gigabit Ethernet, RJ-45 (10/100/1000) USB 4 USB 2.0 port
I/O Processor	ARM Cortex M3 series
Power Supply	Logic : +24V$_{DC}$ @0.4A I/O : +24V$_{DC}$ @ 20A max
Digital Input	32
Digital Output	16
Analog Input	4
Analog Output	6
Encoder Interface	4
Serial Communication	Number : 1x RS-232C/RS-485, D-sub 9-pin male Data flow: 115kbps
Fieldbus Interface	2 CAN (1Mbps) & 1 EtherCAT (100Mbps)

CYBELEC

In a Nutshell

WORLDWIDE DISTRIBUTORS

UNITED STATES
CONTROL WORKS, INC
2701 Dukane Drive Suite B
Saint Charles, IL 60174
USA

Mr. David Cossey
☎ : + 1 630 444 1942
dc@control-works.com
www.control-works.com

TURKEY
BILKO A.S.
Perpa Tic. Mer. 11. Kat B-1740
TR - 34384 Okmeydani Istanbul
Turkey

Mr. Can Tuncelli
☎ : + 90 212 320 13 83
bilko@bilko-automation.com
www.bilko-automation.com

CHINA
CNCT
(CYBELEC Numerical Control Technology)
Room B4-1, Forward Hi-tech Zone
33 Forward Rd, Jiading District
CN - Shanghai 201818
China

☎ : + 86 21 599 00 200
info@cybelec.com.cn

BRAZIL
ZUCOTEC
Manutenção e Comércio Ltda
Av. J. R. de Camargo Toledo, 916 A
São Paulo CEP - 06504-150
Brasil

Mr. Sergio Zucoloto
☎ : + 55 11 4199 2100
sergio@zucotec.com.br
www.zucotec.com.br

SPAIN
CYBELEC - INFRANOR
SPAIN S.L.U.
C/O Occitania 24
E - 08911 Badalona (Barcelona)
Spain

Mr. Daniel Escorza
☎ : + 34 93 460 16 31
infranor@infranor.es

INDIA
CNC AUTOMATION
SOLUTION
Plot no.7, Gali no. 11
Kadipur Industrial Area,
Gurgaon (Haryana) 122001
India

Mr. Rajesh Malik
☎ : + 91 931 108 2008
automationsolut@gmail.com

Our Service Partners

Europe

CZECH REPUBLIC

➲ PETRONIC s.r.o. — *Prague*
☎ : + 420 212 241 323
petronic@petronic.cz

DENMARK

➲ Sertech APS — *Silkeborg*
☎ : + 45 244 34 682
hf@sertech.dk

FRANCE

➲ BMO — *L'Horme*
☎ : + 33 4 77 22 78 31
a.marechet.bmo@gmail.com

➲ Marcel D'Angelo — *Villeurbanne*
☎ : + 33 4 78 03 74 03
dangelomarcel@wanadoo.fr

➲ MB Machines Outils — *Saint-Georges-de-Pointindoux*
☎ : + 33 251 340 794
pa.morineau@mbtolerie.com

➲ Pasatech (France) Sarl — *Leuvilles sur Orges*
☎ : + 33 6 33 27 06 47
info@pasatech.com

➲ Sagita Services — *Tagolsheim*
☎ : + 33 3 89 25 54 61
georges.tomat@sagita.fr

GERMANY

➲ Coma — *Aachen*
☎ : + 49 (0) 24 1 60 84 39 0
info@coma-cnc.de

➲ Cyb-tech GmbH — *Limbach*
☎ : + 49 3722 59 86 66-0
info@cyb-tech.de

HUNGARY

➲ Al-Bohacen Ltd. — *Budapest*
☎ : +36 20 551 6979
turanyi.peter@albohacen.hu

ITALY

➲ MGP — *Robecco sul Naviglio (MI)*
☎ : + 39 02 94085436
info@mgpautomazione.it

➲ Tecman Tecnology — *Breda di Piave (TV)*
☎ : + 39 349 7220484
info@tecman.tv

NETHERLANDS

➲ D-Design — *Aalten*
☎ : + 31 543 478 282
dieperink@zonnet.nl

NORWAY

➲ Sertech APS
☎ : + 47 458 47 688
hf@sertech.dk

POLAND

➲ HIZMET Serwis Obrabiarek — *Starachowice*
☎ : + 48 (0) 508 370 495
biuro@hizmet-serwis.pl

RUSSIA

➲ LLC StankoPromService — *Kaluga*
☎ : + 7 910 609 88 30
sps@stankopromservice.com

SPAIN

➲ CYBELEC - Infranor Spain S.L.U. — *Badalona*
☎ : + 34 93 460 16 31
infranor@infranor.es

SWEDEN

➲ Trekomp Maskinservice AB. — *Gräna*
☎ : + 46 42 20 55 80
info@trekomp.se

UNITED KINGDOM

➲ MPS Ltd — *Northamptonshire NN6 ONF*
☎ : + 44 1 604 811 634
info@machinery-plant-servs.com

SWITZERLAND

➲ Pasatech Sarl — *Yverdon-les-Bains*
☎ : + 41 24 420 20 13
support@pasatech.com

➲ Santschi Maschinenservice — *Schaanwald Lichtenstein*
☎ : + 41 81 740 44 25
micha.jost@santschi.li

➲ Wysshaar GmbH — *Bargen BE*
☎ : + 41 32 392 77 45
martin@wysshaar.ch

ASIA

INDIA

➲ CNC Automation Solution — *Gurgaon (Haryana)*
☎ : + 91 931 108 2008
automationsolut@gmail.com

MALAYSIA & SINGAPORE

➲ Chaho Service — *Singapore*
☎ : + 65 96 22 55 79
steven_seowgh@singnet.com.sg

THAILAND & VIETNAM

➲ VP Robotics Limited Partnership — *Bangkok*
☎ : + 66 2 914 7130
service@vp-robotics.com

AMERICAS

BRAZIL

➲ Zucotec — *São Paulo*
☎ : + 55 11 4199 2100
sergio@zucotec.com.br

CANADA

➲ Hansen Technical Service Inc. — *Burlington, Ontario*
☎ : + 1 905 681 3973
svend@hansentechnical.com

UNITED STATES

➲ Control Works, Inc — *Saint Charles, IL*
☎ : + 1 630 444 1942
dc@control-works.com

MIDDLE-EAST

TURKEY

➲ BILKO A.S. — *Istanbul*
☎ : + 90 212 320 13 83
bilko@bilko-automation.com

OCEANIA

AUSTRALIA

➲ Amtronics (Australia) Pty Ltd — *Brookvale NSW*
☎ : + 61 2 8012 9602
sebastian@amtronics.com.au

NEW ZEALAND

➲ Amtronics NZ Ltd — *Auckland*
☎ : + 64 9 532 9344
E-mail: brad@amtronics.co.nz

➲ Verissimo Engineering Ltd. — *Takanini*
☎ : + 64 9 640 00 70
philipv@verissimo.co.nz

OUR OFFER

A WIDE RANGE OF SOLUTIONS
With our wide range of products and functionalities, we offer a solution tailored to your needs, whatever the type of press brake and shear.

DELIVERIES ON TIME
We deliver any new order within 3 to 4 weeks.
On request, we can deliver in a matter of 5 working days or less.

WORLDWIDE, BUT LOCAL
Our worldwide network of partners and distributors offers local service, training, parts inventory and retrofitting services.
Numerical controls' interfaces and user manuals are available in more than 20 languages.

CUSTOMER SERVICE AND TRAINING

Cybelec offers a responsive and efficient customer service, whether it is for repairs, machine exchanges or spare parts and accessories deliveries.

WARRANTY
All our machines are guaranteed for 24 months from the delivery date.
In case of default, a Return Material Authorization procedure is opened and new parts can be shipped within 48 hours.

SERVICE
Technical support by phone, emails.
Remote assistance and telemaintenance.
Catalogue of spare parts, which are delivered within 48 hours.
Repairs service within 2 weeks.

TRAINING SESSIONS
These sessions can be dedicated to the staff of a particular customer, or be focused on specific products. In the former, we train the staff on the products being used in their company. In the latter, we work with different users of the same product.

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